



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D139-799-015
Job Sheet 179849



004039

Part No: D139-799-015

Job Qty: 1 ea

Part Name: Engine Wash



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/23/18

Job Tracking No:

Due Date: 6/22/18

Created By: Sonia Quirion

Type: Stock

Description:

Note: IIN-D139-799 REV.O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP REV:E 16.10.13 AS PER IIN REV.L DD VERF:JLM

Ship Via:

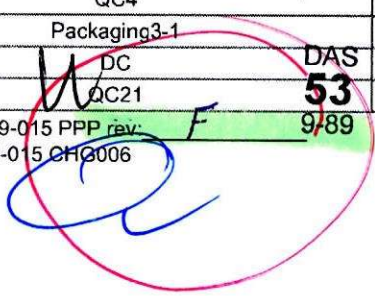
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea		6/22/18	0.00	0.00	Start Up Stores/Pkg-1			JUL 18 2018
110	Packaging	1 pcs		6/22/18	0.00	0.00	Packaging1-1			JUL 17 2018
120	QC	1 pcs		6/22/18	0.00	0.00	QC4			Smb
130	Packaging	1 pcs		6/22/18	0.00	0.00	Packaging3-1			Smb
135	DC	1 pcs		6/22/18	0.00	0.00	DC		DAS	JUL 30 2018
140	QC21-FG	1 Ea		6/22/18	0.00	0.00	QC21		53 9/89	

Part Op 130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev:
Descriptions: 135 - Photocopy bluefile & type labels per PPP D139-799-015 CHG006

4039



DAS
53
9-89

8102 0 E 711



Container No: S085225



Part: D139-799-015

Job No: 179849

Serial No/Batch: S085225

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/28/18



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019



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Job No: 179849

Serial No/Batch: S085225

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN3C5A	Bolt	3 Ea (3 ea)	90-Start up Operation	
AN526-1032R16	Screw	4 Ea (4 ea)	90-Start up Operation	
AN832-6J	Union	2 pcs (2 ea)	90-Start up Operation	
AN924-6J	Nut	4 Ea (4 ea)	90-Start up Operation	
CB2000CRA3-28	Stud	3 Ea (3 ea)	90-Start up Operation	
CB4022V3CR8	Anchor Nut	3 Ea (3 ea)	90-Start up Operation	
CB91	Acrylic Adhesive, 3.5G	2 pcs (2 ea)	90-Start up Operation	
D4121-1	Hose Assembly	2 Ea (2 ea)	90-Start up Operation	
D4121-3	Hose Assembly	1 Ea (1 ea)	90-Start up Operation	
D4121-5	Hose Assembly	1 Ea (1 ea)	90-Start up Operation	
D4131-041	Manifold Assembly	1 Ea (1 ea)	90-Start up Operation	
D4131-043	Doubler Assembly	1 Ea (1 ea)	90-Start up Operation	
D4146-1	Fitting	2 Ea (2 ea)	90-Start up Operation	
D4182-1	Fitting, Quick Disconnect	2 Ea (2 ea)	90-Start up Operation	
D4384-1	Placard	1 Ea (1 ea)	90-Start up Operation	
MS21043-3	Nut	10 Ea (10 ea)	90-Start up Operation	
MS21919-WDG9	Clamp	9 Ea (9 ea)	90-Start up Operation	
MS21919WCH16	Clamp	2 Ea (2 ea)	90-Start up Operation	
MS21919WCH4	Clamp	2 Ea (2 ea)	90-Start up Operation	
MS21919WCH9	Clamp	4 Ea (4 ea)	90-Start up Operation	
NAS1149C0316R	Washer	6 Ea (6 ea)	90-Start up Operation	
NAS1149C0332R	Washer	8 Ea (8 ea)	90-Start up Operation	
NAS1149C0932R	Washer	4 Ea (4 ea)	90-Start up Operation	
NAS43DD3-80N	Spacer	3 Ea (3 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	4	340	0
	AN3C5A	3	2,087	0
	AN526-1032R16	4	61	0
	AN832-6J	2	20	0
	AN924-6J	4	38	0
	CB2000CRA3-28	3	13	0
	CB4022V3CR8	3	33	0
	CB91	2	38	0
	D4121-1	2	7	0
	D4121-3	1	8	0
	D4121-5	1	8	0
	D4131-041	1	2	0
	D4131-043	1	4	0
	D4146-1	2	8	0
	D4182-1	2	22	0
	D4384-1	1	11	0
	MS21043-3	10	713	0
	MS21919-WDG9	9	78	0
	MS21919WCH16	2	12	0
	MS21919WCH4	2	12	0
	MS21919WCH9	4	4	0
	NAS1149C0316R	6	320	0
	NAS1149C0332R	8	5,273	0
	NAS1149C0932R	4	196	0
	NAS43DD3-80N	3	13	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004039	S083518	AN3C3A	Bolt	s019392	ST350	4
004039	S083517	AN3C5A	Bolt	s057009	ST350	3
004039	S083516	AN526-1032R16	Screw	fm134702-0	ST326	4
004039	S083511	AN832-6J	Union	s071348	ST324	2
004039	S057497	AN924-6J	Nut		ST322	4
004039	S083509	CB2000CRA3-28	Stud	fm136485	ST558	3
004039	S083508	CB4022V3CR8	Anchor Nut	s057426	ST558	3
004039	S081242	D4121-1	Hose Assembly	S082622	ST213	2
004039	S027754	D4121-3	Hose Assembly	S030290	ST213	1
004039	S083483	D4121-5	Hose Assembly	S069084	ST213	1
004039	S083484	D4131-043	Doubler Assembly	S068668	ST079	1
004039	S083504	D4146-1	Fitting	S081500	ST079	2
004039	S083503	D4182-1	Fitting, Quick Disconnect	s068366	ST084	2
004039	S083502	D4384-1	Placard	S064099	ST088	1
004039	S083501	MS21043-3	Nut	s062620	ST302	10
004039	S083498	MS21919-WDG9	Clamp	s034403	ST293	9
004039	S083497	MS21919WCH16	Clamp	s060424	ST291	2
004039	S083494	MS21919WCH4	Clamp	s056034	ST291	2
004039	S083489	NAS1149C0316R	Washer	fm136511	ST266	6
004039	S083488	NAS1149C0332R	Washer	s049837	ST266	8
004039	S083487	NAS1149C0932R	Washer	s056031	ST260A	4
004039	S083486	NAS43DD3-80N	Spacer	fm137847.0	ST550	3

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/23/18 10:45 AM dart.quirion.sonia

D4131-043 5084949

~~MS21919WCH9~~ X4 → 5084600
MS21919WCH9

* CB91 fm136936 (in fridge Labelled D139-799-015)

PAGE 1 OF 1

Description: ENGINE WASH

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

Qty -015	Part Number	Description
X	D139-799-015	ENGINE WASH KIT
2	D4121-1	HOSE ASSEMBLY
1	D4121-3	HOSE ASSEMBLY
1	D4121-5	HOSE ASSEMBLY
1	D4131-041	MANIFOLD ASSEMBLY
1	D4131-043	DOUBLER ASSEMBLY
2	D4146-1	FITTING
2	D4182-1	FITTING, QUICK DISCONNECT
1	D4384-1	PLACARD
3	AN3C5A	BOLT (or NAS6603-4)
4	AN3C3A	BOLT
4	AN526-1032R16	SCREW
2	AN832-6J	UNION (or AN837-6J)
4	AN924-6J	NUT
10	MS21043-3	NUT
4	NAS1149C0932R	WASHER (or AN960C916L)
8	NAS1149C0332R	WASHER (or AN960C10L)
6	NAS1149C0316R	WASHER (or AN960C10LL)
3	NAS43DD3-80N	SPACER
9	MS21919WDG09	CLAMP (or AS21919WDG09)
2	MS21919WCH4	CLAMP (or AS21919W CH4)
4	MS21919WCH9	CLAMP (or AS21919W CH9)
2	MS21919WCH16	CLAMP (or AS21919W CH16)
3	CB2000CRA3-28	STUD (or A366A3E30C)
3	CB4022V3CR8	ANCHOR NUT (or AW001TL3A08)
2	CB91	3.5g ACRYLIC ADHESIVE KIT